

Criteria for Equilibrium

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Criteria for Phase Equilibrium

- Assume at the beginning that we know nothing about the conditions under which two phases can be in equilibrium.
- The only things we know from the **Second Law** are the criteria for equilibrium under certain conditions. That is,

$$dS_{E,V} \geq 0, \quad dG_{T,P} \leq 0$$

- That is: **the entropy seeks a maximum, Gibbs free energy seeks a minimum**

Criteria for Phase Equilibrium

- **Consider a multiphase multicomponent system.**
 - **Each phase comprises a different subsystem.**
 - **Repartitionings of extensive variables can be accomplished by shuffling portions of the extensive variables between the different phases,**

$$E = \sum_{\alpha=1}^{\nu} E^{(\alpha)}$$

- **Repartitioning of the energy would correspond to changing the $E(\alpha)$'s but keeping the total fixed.**

Criteria for Phase Equilibrium

- We have

$$S = \sum_{\alpha=1}^{\nu} S^{(\alpha)}$$

$$V = \sum_{\alpha=1}^{\nu} V^{(\alpha)}$$

$$n_i = \sum_{\alpha=1}^{\nu} n_i^{(\alpha)}$$

- where $n_i^{(\alpha)}$ is the number of moles of species i in phase α .

Criteria for Phase Equilibrium

- Form the definition of δE as the first-order variational displacement of E ,

$$\delta E = \sum_{\alpha=1}^{\nu} \left[T^{(\alpha)} \delta S^{(\alpha)} - p^{(\alpha)} \delta V^{(\alpha)} + \sum_i^r \mu_i^{(\alpha)} \delta n_i^{(\alpha)} \right]$$

ν different phases, r different species

- From the **Second Law**, at the equilibrium, E must be it's minimum, therefore, any deviation must $(\delta E)_{S,V,n_i} \geq 0$

Criteria for Phase Equilibrium

- Consider repartition $S^{(\alpha)}, V^{(\alpha)}, n_i^{(\alpha)}$ processes, while keeping the total S, V, n_i fixed.
- Which requires

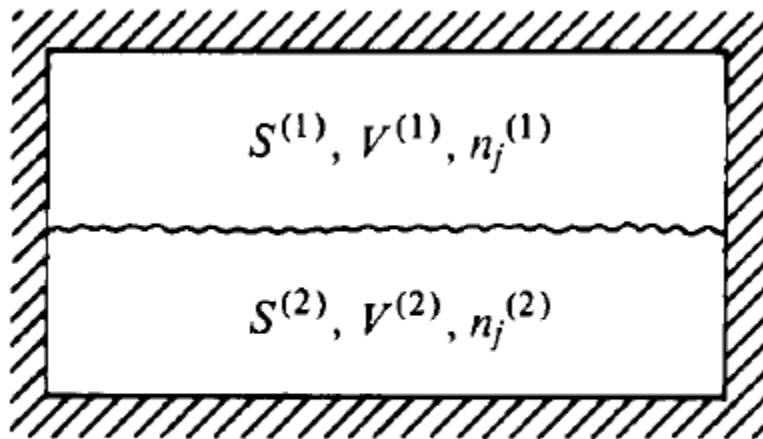
$$\sum_{\alpha=1}^{\nu} \delta S^{(\alpha)} = 0$$

$$\sum_{\alpha=1}^{\nu} \delta V^{(\alpha)} = 0$$

$$\sum_{\alpha=1}^{\nu} \delta n_i^{(\alpha)} = 0 \text{ for } i = 1, 2, \dots, r$$

Criteria for Phase Equilibrium

- Consider a two-phase system



$$\begin{aligned}\delta S^{(1)} &= -\delta S^{(2)} \\ \delta V^{(1)} &= -\delta V^{(2)} \\ \delta n_j^{(1)} &= -\delta n_j^{(2)}\end{aligned}$$

A two-phase system

Criteria for Phase Equilibrium

- The consistency of S , V , n_i corresponds to

$$\delta S^{(1)} = -\delta S^{(2)}$$

$$\delta V^{(1)} = -\delta V^{(2)}$$

$$\delta n_1^{(1)} = -\delta n_1^{(2)}$$

$$\delta n_2^{(1)} = -\delta n_2^{(2)}$$

$$\vdots \quad \quad \quad \vdots$$

$$\delta n_r^{(1)} = -\delta n_r^{(2)}$$

Criteria for Phase Equilibrium

- Therefore, the first order displacement of E at constant S, V, n_i is,

$$0 \leq (\delta E)_{S,V,n_i} = (T^{(1)} - T^{(2)})\delta S^{(1)} - (p^{(1)} - p^{(2)})\delta V^{(1)} + \sum_{i=1}^r (\mu_i^{(1)} - \mu_i^{(2)})\delta n_i^{(1)}$$

- Since these variables are independent and their variations are uncoupled, the only solution to the $(\delta E)_{S,V,n_i} \geq 0$

Criteria for Phase Equilibrium

which will guarantee $(\delta E)_{S,V,n_i} = 0$ is

$$T^{(1)} = T^{(2)}$$

$$p^{(1)} = p^{(2)}$$

$$\mu_i^{(1)} = \mu_i^{(2)}, \quad i = 1, 2, \dots, r$$

- **For multiphase,**

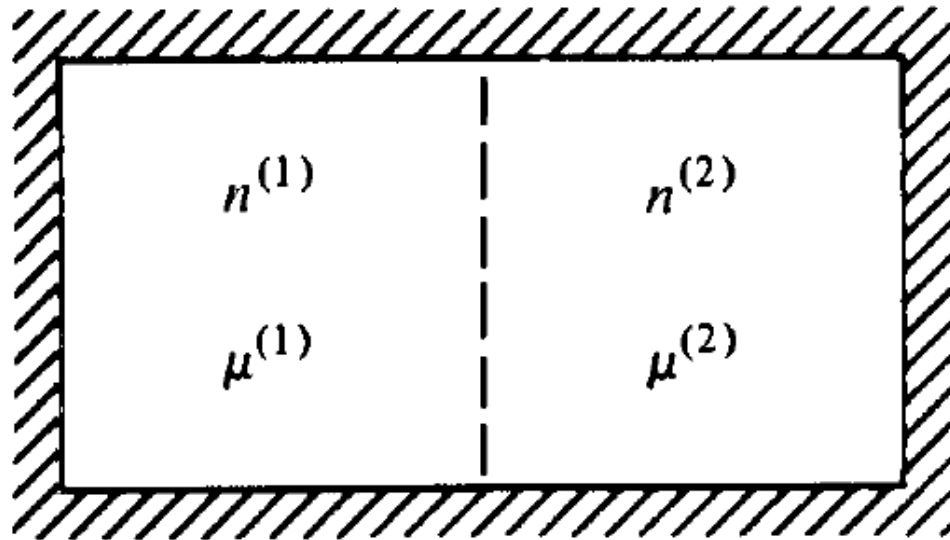
$$T^{(1)} = T^{(2)} = \dots = T^{(v)}$$

$$p^{(1)} = p^{(2)} = \dots = p^{(v)}$$

$$\mu_i^{(1)} = \mu_i^{(2)} = \dots = \mu_i^{(v)}, \quad i = 1, 2, \dots, r$$

Further Discuss

- Since $\mu^{(1)} = \mu^{(2)}$ guarantees mass equilibrium, it is interesting to study what action a gradient in μ produces.



Composite system.

Further Discuss

- Consider the system is prepared initially with $\mu^{(1)} > \mu^{(2)}$, Mass flow will bring it to equilibrium with $\mu_{final}^{(1)} = \mu_{final}^{(2)}$. If no work is done on the total system and there is no heat flow into and out the system, $\Delta S > 0$.
- Recall

$$\delta E = \sum_{\alpha=1}^v \left[T^{(\alpha)} \delta S^{(\alpha)} - p^{(\alpha)} \delta V^{(\alpha)} + \sum_i^r \mu_i^{(\alpha)} \delta n_i^{(\alpha)} \right]$$

Further Discuss

- Assuming displacements from equilibrium are small

$$\mu_{final}^{(1)} = \mu_{final}^{(2)}$$

$$\Delta S = -\frac{\mu^{(1)}}{T} \Delta n^{(1)} - \frac{\mu^{(2)}}{T} \Delta n^{(2)} = -\left(\frac{\mu^{(1)}}{T} - \frac{\mu^{(2)}}{T}\right) \Delta n^{(1)}$$

since $\Delta n^{(1)} = -\Delta n^{(2)}$.

- $\Delta S > 0$, when $\mu^{(1)} > \mu^{(2)}$, implies $\Delta n^{(1)} < 0$, that is matter flows from high μ to low μ .

Further Discuss

- The gradients in μ (or more precisely, gradients in μ/T) produce mass flow.
- $-\nabla(\mu/T)$ is a generalized force.
- In the variant statement of the Second Law, we see a similar form,
- $-\nabla(1/T)$ is a generalized force that causes heat to flow from high T to low T.

The Phase Rule

- **Suppose ν phases are coexisting in equilibrium. The conditions for equilibrium**
$$\mu_i^{(\alpha)}(T, p, x_1^{(\alpha)}, \dots, x_{r-1}^{(\alpha)}) = \mu_i^{(\gamma)}(T, p, x_1^{(\gamma)}, \dots, x_{r-1}^{(\gamma)})$$
- **where $1 \leq \alpha < \gamma \leq \nu$ and $1 \leq i \leq r$**
- **There are $r(\nu-1)$ independent equations which couple together $2 + \nu(r-1)$ different intensive variables (T , p , and the mole fractions for each phase).**

The Phase Rule

- Hence, the thermodynamic degrees of freedom (the number of independent intensive thermodynamic variables) is

$$\begin{aligned} f &= 2 + \nu(r - 1) - r(\nu - 1) \\ &= 2 + r - \nu \end{aligned}$$

- This is **the Gibbs phase rule**.

Topics in Phase Equilibria



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Binary Solid-liquid Equilibria of *n*- decanol and *n*-dodecanol

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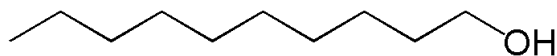
<https://mestudio.tongji.edu.cn> >> Teaching >> Grad >> Crystallization 2016Fall



- Introduction
- Thermodynamics
- CALPHAD
- Thermo-Calc
- Possible causes of discrepancy
- Conclusions
- Appendix: Direct Contact Melt Crystallization



n-decanol =



Capric alcohol, 1-decanol, decan-1-ol, decyl alcohol



n-dodecanol =

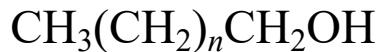
Lauric alcohol, lauryl alcohol, 1-dodecanol, dodecan-1-ol



Fatty
alcohols

Natural: from fats, oils and waxes of plant or animal origin

Synthetic: from petrochemicals



$$n = 4-20$$



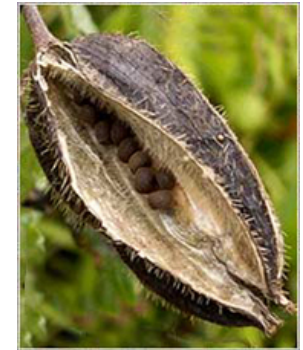
Fatty alcohols from natural sources

- Plant or animal origin

decanol	dodecanol
osmanthus absolute (9.20%)	violet leaf (3.60%)
coriander leaf oil (0.89- 2.09%)	cochlospermum planchonii oil (0.70%)
ambrette seed oil (0.60%)	cochlospermum tinctorium oil (0.70%)
frankincense oil from Somalia (0.40%)	ambrette seed oil (0.30%)
citronella oil from Zimbabwe (0.33%)	coriander leaf oil (0.09- 0.18%)
kachur oil (0.10%)	



Coriander leaf



Ambrette seed



Violet leaf



Uses of fatty alcohols

- Surfactants (ca. 70-75%)
- Oil additives
- Cosmetics and pharmaceutical preparations
- Polymer processing
- Preservatives for food



Emulsions and microemulsions
(cosmetics creams and lotions)

Fragrance Materials = fragrance
compound + water + alcohol
(creams, deodorants, lotions...)

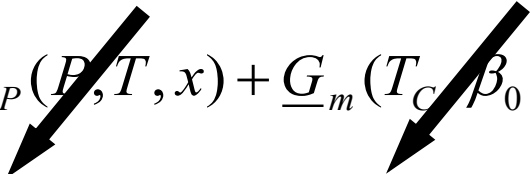
	Decanol	Dodecanol
Odour type	Fatty	Waxy
Odour strength	Medium	Medium
Odour description at 100%	Fatty waxy floral orange sweet clean watery	Earthy soapy waxy fatty honey coconut
Taste description	Aldehydic waxy green fatty tart perfumistic	Soapy waxy aldehydic earthy fatty



Real binary liquid mixture Gibbs energy

For the calculation of phase equilibria, it is necessary to minimize the total Gibbs Energy:

$$\underline{G} = \sum_{i=1}^F n_i \underline{G}_i = \text{minimum}$$

$$\underline{G} = \underline{G}_T(T, x) + \underline{G}_P(P, T, x) + \underline{G}_m(T_C, \beta_0, T, x)$$




Real binary liquid mixture Gibbs energy

$$\underline{G}(T, P, \underline{x}) = \sum_{i=1}^C x_i \underline{G}_i(T, P)$$



Ideal mixture:

$$\underline{G}^{IM}(T, P, \underline{x}) = \sum_{i=1}^C x_i \underline{G}_i(T, P) + RT \sum_{i=1}^C x_i \ln x_i$$



Excess Gibbs free energy

Real mixture:

$$\underline{G}(T, P, \underline{x}) = \sum_{i=1}^C x_i \underline{G}_i(T, P) + RT \sum_{i=1}^C x_i \ln x_i + \underline{G}^{ex}$$



Real binary liquid mixture Gibbs energy

$$\underline{G}(T, P, \underline{x}) = \sum_{i=1}^C x_i \underline{G}_i(T, P) + RT \sum_{i=1}^C x_i \ln x_i + \underline{G}^{ex}$$

Redlich-Kister polynomial expansion:

$$\underline{G}^{ex} = x_1 x_2 \sum_{i=0}^n a_i (x_1 - x_2)^i = x_1 x_2 [A + B(x_1 - x_2) + C(x_1 - x_2)^2 + \dots]$$

Temperature-dependent parameters:

$$A = V_1 + V_2 T$$

Variables to be optimized



Real binary liquid mixture Gibbs energy

$$\underline{G}(T, P, \underline{x}) = \sum_{i=1}^C x_i \underline{G}_i(T, P) + RT \sum_{i=1}^C x_i \ln x_i + \underline{G}^{ex}$$

$$\Delta \underline{G}_i(T, P) = \Delta \underline{H}_i - T \Delta \underline{S}_i = \Delta \underline{H}_{i, T_{tr}} - T \Delta \underline{S}_{i, T_{tr}} + \int_{T_{tr}}^T \underline{Cp}_i^* dT - T \int_{T_{tr}}^T \frac{\underline{Cp}_i^*}{T} dT$$

$$\Delta \underline{S}_{i, T_{tr}} = \frac{\Delta \underline{H}_{i, T_{tr}}}{T_{tr}}$$

$$\underline{Cp}_i^* = C_1 + C_2 T + C_3 T^2 + C_4 T^3$$



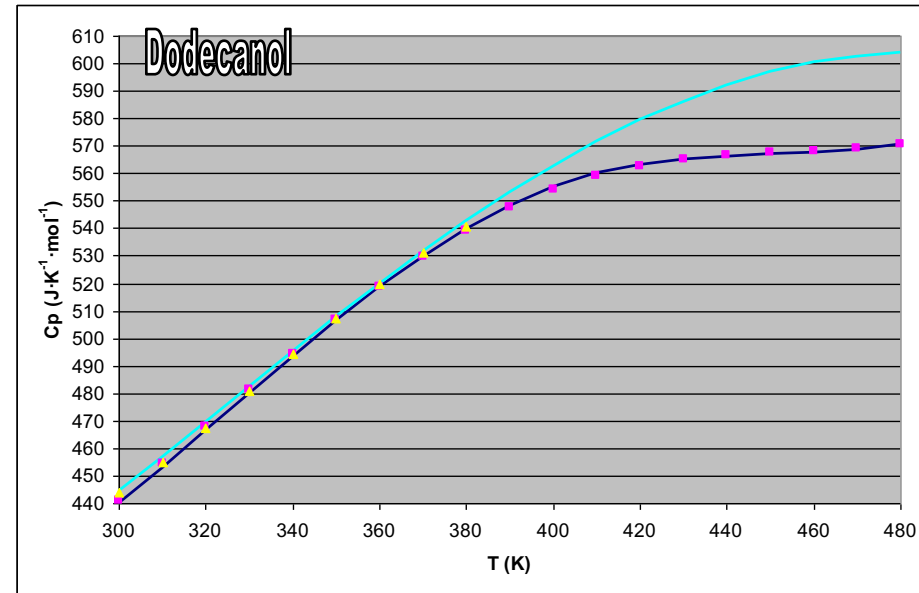
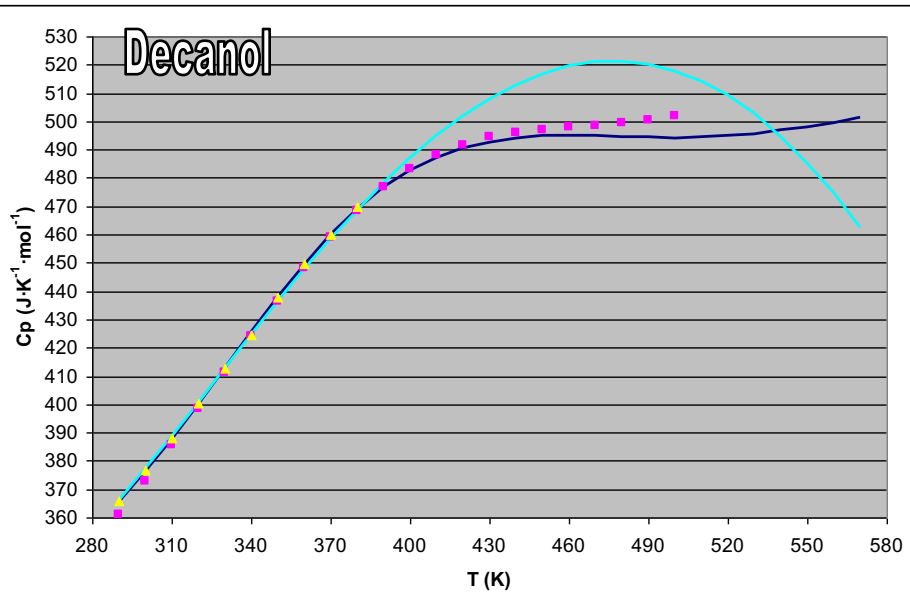
$$\Delta \underline{G}_i = -C_1 T \ln T + \left(-\frac{\Delta \underline{H}_{i, T_{tr}}}{T_{tr}} + C_1 + C_1 \ln T_{tr} + C_2 T_{tr} + \frac{C_3}{2} T_{tr}^2 + \frac{C_4}{3} T_{tr}^3 \right) T -$$

$$-\frac{C_2}{2} T^2 - \frac{C_3}{6} T^3 - \frac{C_4}{12} T^4 + \left(\Delta \underline{H}_{i, T_{tr}} - C_1 T_{tr} - \frac{C_2}{2} T_{tr}^2 - \frac{C_3}{3} T_{tr}^3 - \frac{C_4}{4} T_{tr}^4 \right)$$



Dependence of heat capacities with temperature

$$Cp_i^* = C_1 + C_2T + C_3T^2 + C_4T^3$$

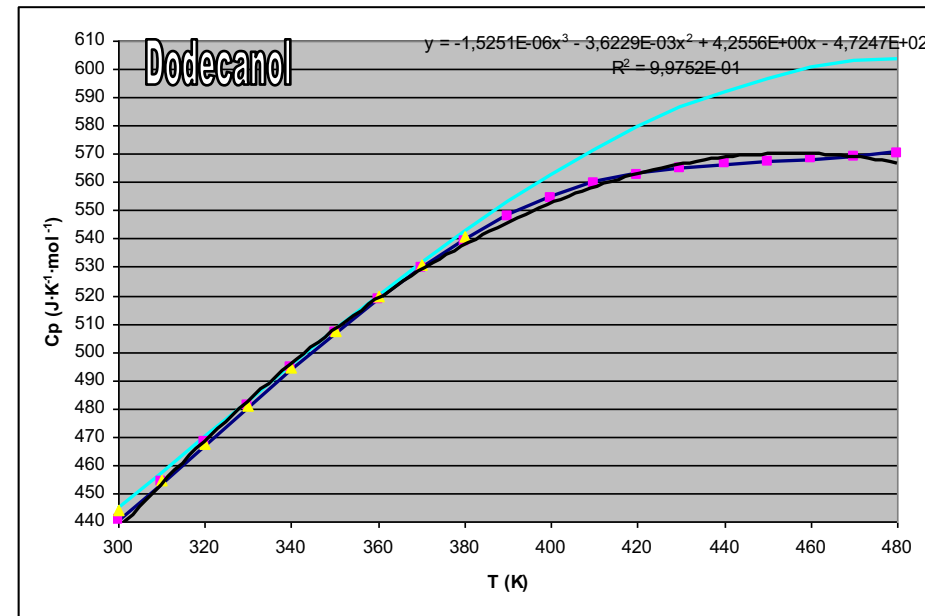
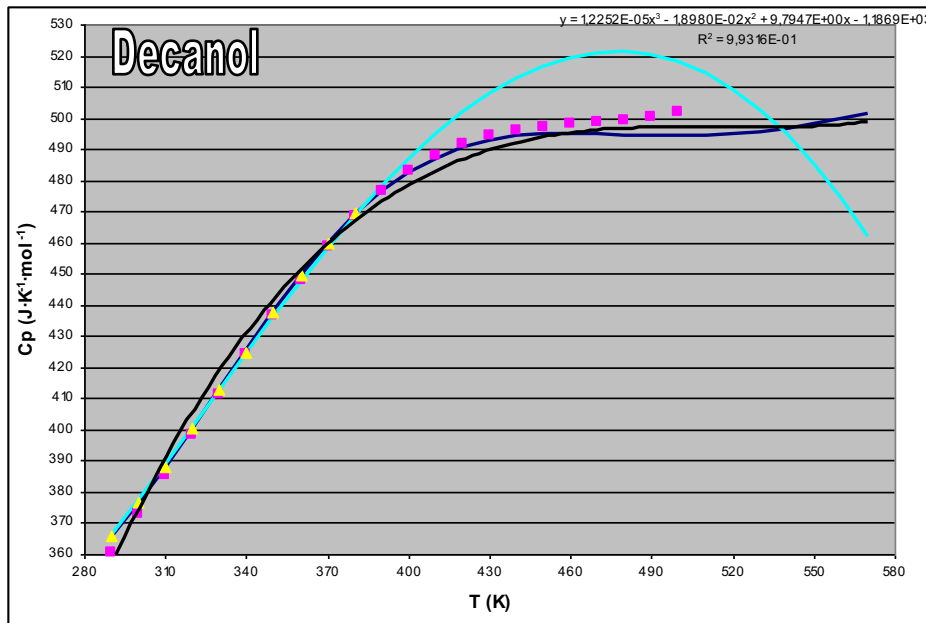


- Růžička (2004)
- Zábanský (1990)
- ▲ Cees (2003)
- Equation

$$Cp = -3163.5 + 21.0156n + 0.04223nT + 9.89055T + \frac{322705.7}{T} - 0.0093225T^2$$

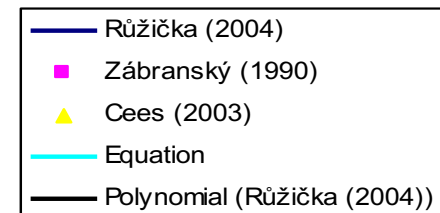


Dependence of heat capacities with temperature



$$Cp_{DE}^* = -1.1869 \cdot 10^3 + 9.7947T - 1.8980 \cdot 10^{-2} T^2 + 1.2252 \cdot 10^{-5} T^3$$

$$Cp_{DO}^* = -4.7247 \cdot 10^2 + 4.2556T - 3.6229 \cdot 10^{-3} T^2 - 1.5251 \cdot 10^{-6} T^3$$





Gibbs energy functions

$$Cp_{DE}^* = -1.1869 \cdot 10^3 + 9.7947T - 1.8980 \cdot 10^{-2} T^2 + 1.2252 \cdot 10^{-5} T^3$$

$$Cp_{DO}^* = -4.7247 \cdot 10^2 + 4.2556T - 3.6229 \cdot 10^{-3} T^2 - 1.5251 \cdot 10^{-6} T^3$$

$$\Delta \underline{G}_i = -C_1 T \ln T + \left(-\frac{\Delta H_{i,T_r}}{T_r} + C_1 + C_1 \ln T_r + C_2 T_r + \frac{C_3}{2} T_r^2 + \frac{C_4}{3} T_r^3 \right) T - \left(\frac{C_2}{2} T^2 - \frac{C_3}{6} T^3 - \frac{C_4}{12} T^4 + \left(\Delta H_{i,T_r} - C_1 T_r - \frac{C_2}{2} T_r^2 - \frac{C_3}{3} T_r^3 - \frac{C_4}{4} T_r^4 \right) \right)$$

$$T_m(DE) = 280.1 \text{ K}$$

$$T_m(DO) = 300.2 \text{ K}$$

$$\Delta \underline{H}_{fus}(DE) = 37.66 \text{ kJ} \cdot \text{mol}^{-1}$$

$$\Delta \underline{H}_{fus}(DO) = 40.17 \text{ kJ} \cdot \text{mol}^{-1}$$

$$\underline{G}_{DE} = 1.1869 \cdot 10^3 T \ln T - 5.9210 \cdot 10^3 T - 4.8974 T^2 + 3.1633 \cdot 10^{-3} T^3 - 1.0210 \cdot 10^{-6} T^4 + 1.0606 \cdot 10^5$$

$$\underline{G}_{DO} = 4.7247 \cdot 10^2 T \ln T - 2.2066 \cdot 10^3 T - 2.1278 T^2 + 6.0382 \cdot 10^{-4} T^3 + 1.2709 \cdot 10^{-7} T^4 + 2.7320 \cdot 10^4$$



$$\underline{G}(T, P, \underline{x}) = \sum_{i=1}^C x_i \underline{G}_i(T, P) + RT \sum_{i=1}^C x_i \ln x_i + \underline{G}^{ex}$$

Gibbs energy functions of pure components

Experimental data

Binary:
(A, B)

assessment

$$\underline{G}_{bin}^{ex} \quad \mathbf{A-B}$$

Ternary: ■ 3 independent
(A, B, C) binary systems

Extrapolation $(\sum \underline{G}_{bin}^{ex})$ and
assessment: \underline{G}_{ter}^{ex}

$$\sum \underline{G}_{bin}^{ex} = \mathbf{A-B + A-C + B-C}$$

$$\underline{G}_{ter}^{ex} = \mathbf{A-B-C}$$

Quaternary:
(A, B, C, D)

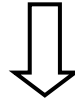
■ 6 binary systems
& 4 ternary systems

Extrapolation $(\sum \underline{G}_{bin}^{ex} + \sum \underline{G}_{ter}^{ex})$ and
assessment: \underline{G}_{qua}^{ex}

$$\sum \underline{G}_{bin}^{ex} + \sum \underline{G}_{ter}^{ex} = \mathbf{A-B + A-C + A-D + B-C + B-D + C-D + A-B-C + A-B-D + A-C-D + B-C-D}$$

$$\underline{G}_{qua}^{ex} = \mathbf{A-B-C-D}$$



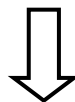


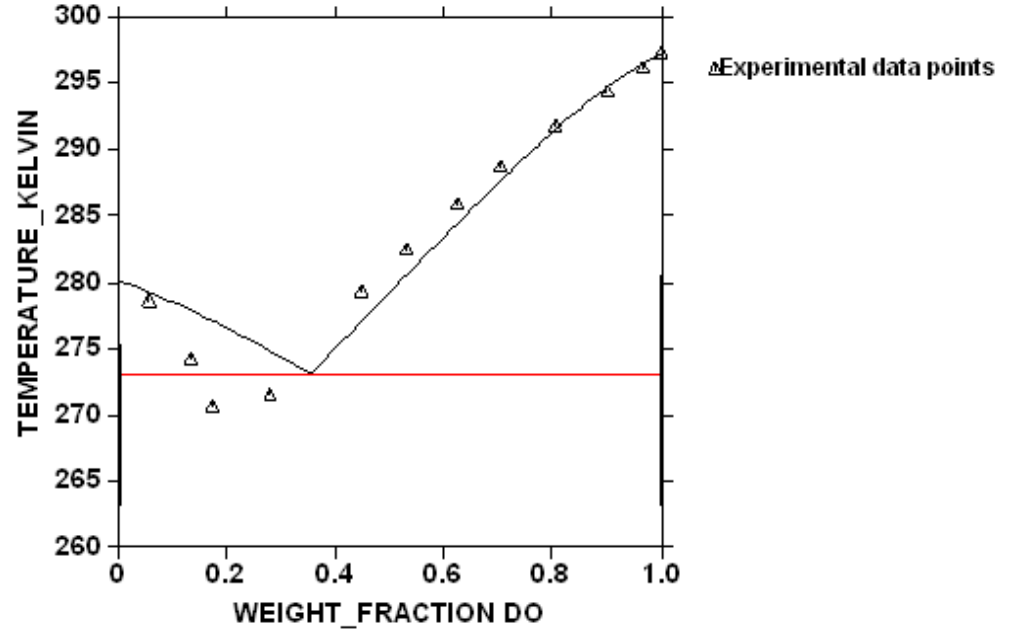
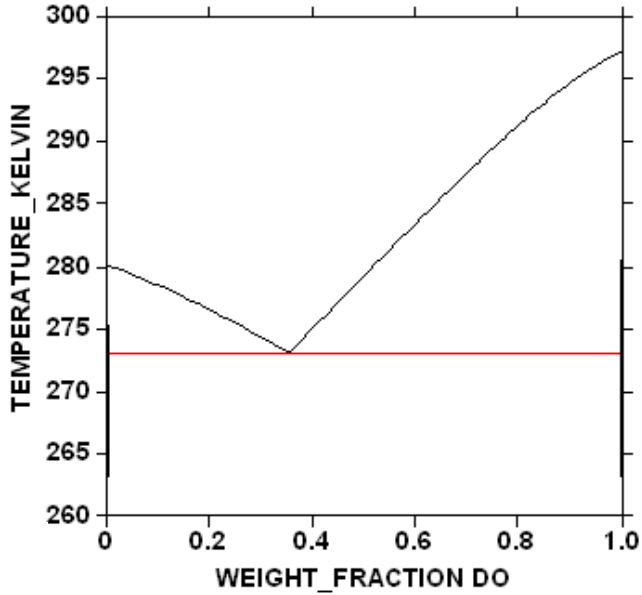
Output:

Variable	Value	RSD
V11	$3.57729450 \cdot 10^4$	$1.38374758 \cdot 10^1$
V12	$-1.32979526 \cdot 10^2$	2.88416718
V15	$-1.14258537 \cdot 10^3$	$7.16573950 \cdot 10^1$
V16	$5.70769803 \cdot 10^1$	$1.40175298 \cdot 10^{-2}$

Reduced sum of squares: $1.0359 \cdot 10^1$

$$\underline{G}^{ex} = Ax_1x_2 \begin{cases} \text{Liquid phase: } A = V_{11} + V_{12}T \\ \text{Solid phase: } A = V_{15} + V_{16}T \end{cases}$$





EXP file 



1. Fusion enthalpies
2. Heat capacities
3. Experimental data



1. Fusion enthalpies

Other experimental fusion enthalpies: Domańska (2004)

$$\Delta \underline{H}_{fus}(DE) = 28.79 \text{ kJ}\cdot\text{mol}^{-1}$$

$$\Delta \underline{H}_{fus}(DE) = 37.66 \text{ kJ}\cdot\text{mol}^{-1}$$

$$\Delta \underline{H}_{fus}(DO) = 37.74 \text{ kJ}\cdot\text{mol}^{-1}$$

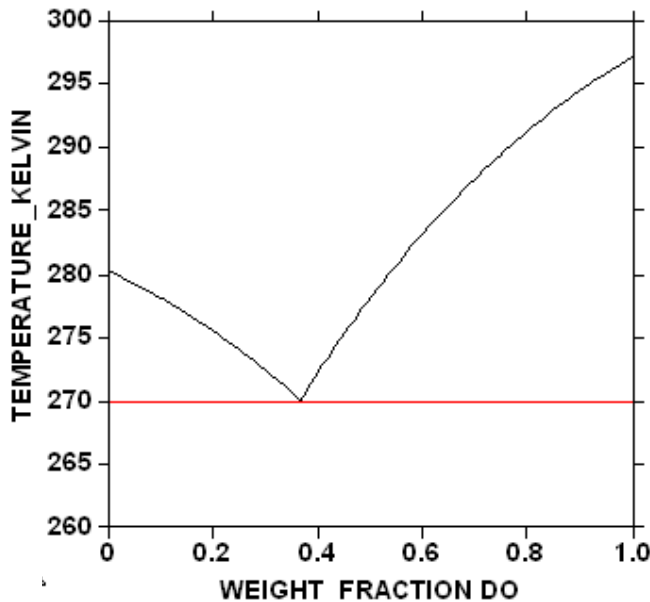
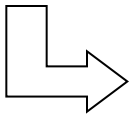
vs

$$\Delta \underline{H}_{fus}(DO) = 40.17 \text{ kJ}\cdot\text{mol}^{-1}$$



$$\underline{G}_{DE} = 1.1869 \cdot 10^3 T \ln T - 5.8893 \cdot 10^3 T - 4.8974 T^2 + 3.1633 \cdot 10^{-3} T^3 - 1.0210 \cdot 10^{-6} T^4 + 9.7192 \cdot 10^4$$

$$\underline{G}_{DO} = 4.7247 \cdot 10^2 T \ln T - 2.1985 \cdot 10^3 T - 2.1278 T^2 + 6.0382 \cdot 10^{-4} T^3 + 1.2709 \cdot 10^{-7} T^4 + 2.4890 \cdot 10^4$$



Variable	Value	RSD
V11	$8.03627948 \cdot 10^3$	2.83742795
V12	$-3.31208687 \cdot 10^1$	2.48241825
V15	$-3.23535636 \cdot 10^3$	$2.67013956 \cdot 10^4$
V16	$2.65182804 \cdot 10^2$	$1.69713840 \cdot 10^4$

Reduced sum of squares: 4.8785



1. Fusion enthalpies

Estimated fusion entropies: Chickos (1991)

$$\Delta \underline{S}_{fus} = \sum_i n_i C_i G_i + \sum_j n_j C_j G_j + \sum_k n_k C_k G_k$$

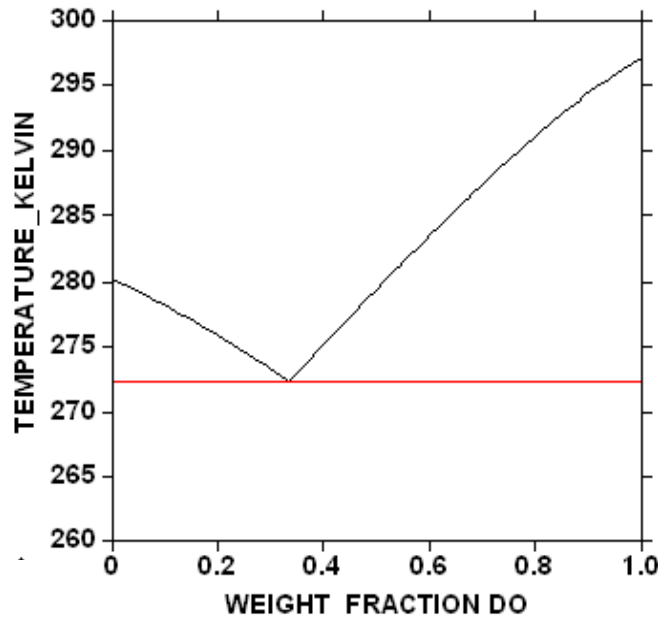
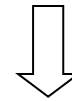
$$\Delta \underline{S}_{fus}(DE) = 24.9 \text{ cal} \cdot \text{K}^{-1} \cdot \text{mol}^{-1}$$

$$\Delta \underline{S}_{fus}(DO) = 29.4 \text{ cal} \cdot \text{K}^{-1} \cdot \text{mol}^{-1}$$

$$\Delta \underline{S}_{i,T_{tr}} = \frac{\Delta \underline{H}_{i,T_{tr}}}{T_{tr}}$$

$$\Delta \underline{H}_{fus}(DE) = 29.181 \text{ kJ} \cdot \text{mol}^{-1}$$

$$\Delta \underline{H}_{fus}(DO) = 36.558 \text{ kJ} \cdot \text{mol}^{-1}$$

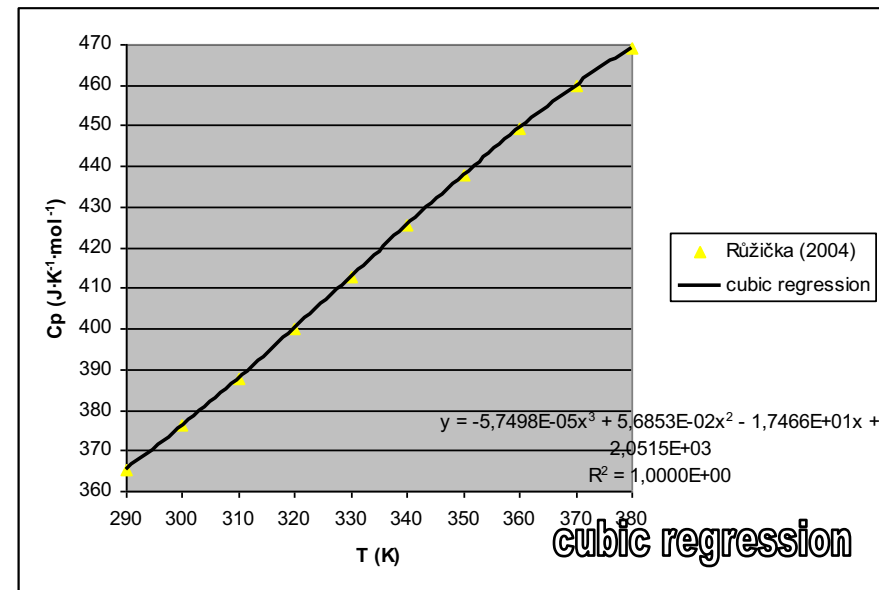
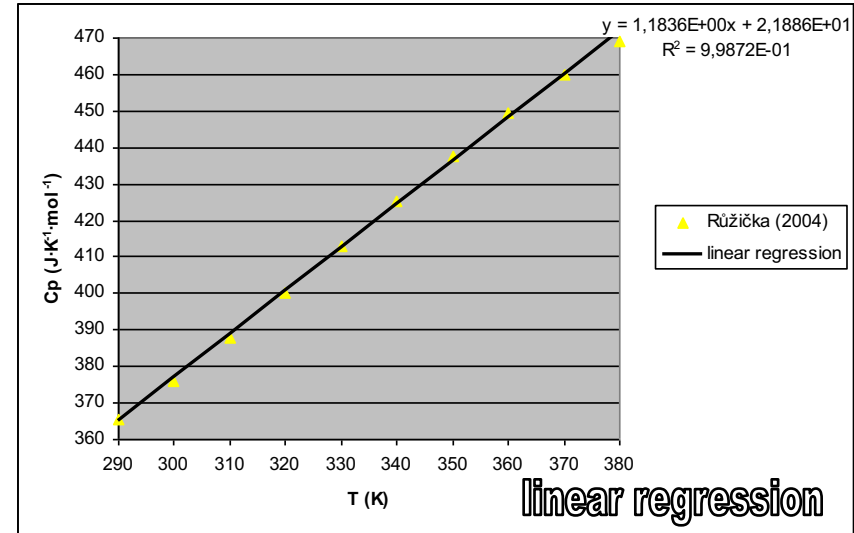
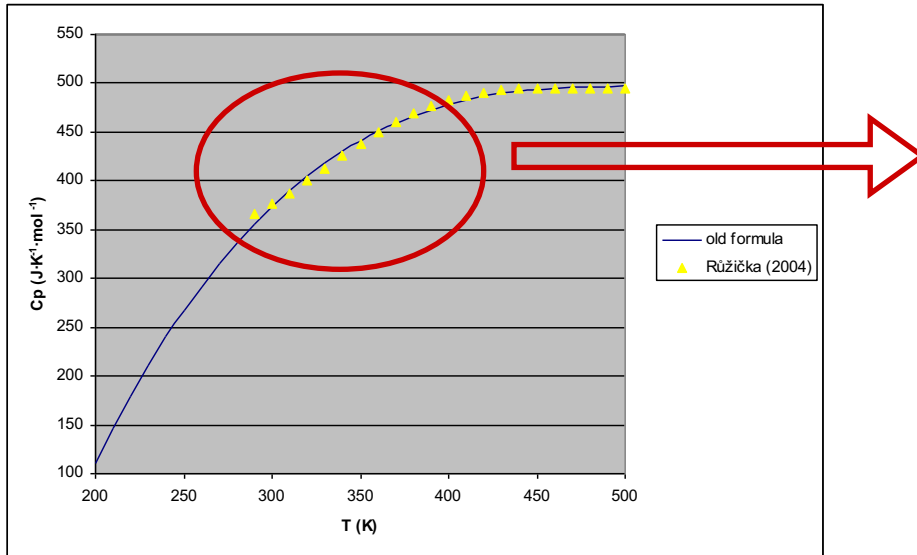


Variable	Value	RSD
V11	$2.78843867 \cdot 10^4$	6.63622105
V12	$-1.01597519 \cdot 10^2$	6.62042326
V15	$2.73701059 \cdot 10^1$	$7.77898557 \cdot 10^6$
V16	$5.56925163 \cdot 10^1$	$1.33566753 \cdot 10^4$

Reduced sum of squares: $3.8364 \cdot 10^{-3}$

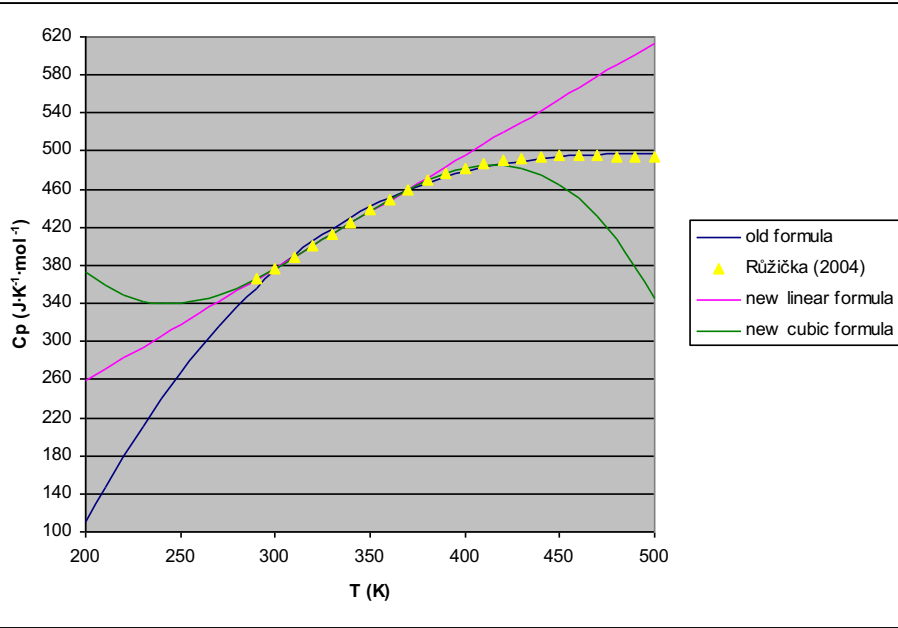


2. Heat capacities





2. Heat capacities

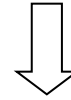
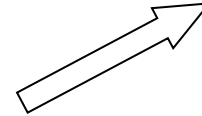


Variable	Value	RSD
V11	$3.45701098 \cdot 10^4$	5.35821836
V12	$-1.28415582 \cdot 10^2$	5.24342738
V15	$3.39538287 \cdot 10^{-4}$	$1.74739330 \cdot 10^{11}$
V16	$5.35786127 \cdot 10^1$	$3.90996426 \cdot 10^3$

Reduced sum of squares: $8.6490 \cdot 10^{-3}$

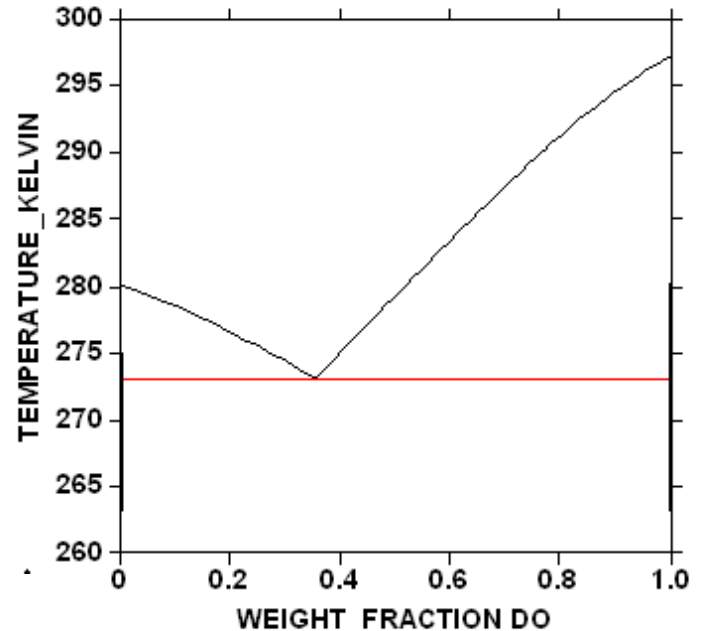
$$Cp_{DE}^* = 2.1886 \cdot 10^1 + 1.1836T$$

$$Cp_{DO}^* = 4.5191 \cdot 10^1 + 1.3169T$$



$$\underline{G}_{DE} = -2.1886 \cdot 10^1 T \ln T + 3.4229 \cdot 10^2 T - 5.9180 \cdot 10^{-1} T^2 - 1.4901 \cdot 10^4$$

$$\underline{G}_{DO} = -4.5191 \cdot 10^1 T \ln T + 5.5875 \cdot 10^2 T - 6.5845 \cdot 10^{-1} T^2 - 3.1420 \cdot 10^4$$





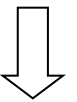
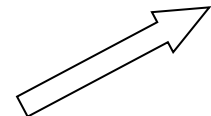
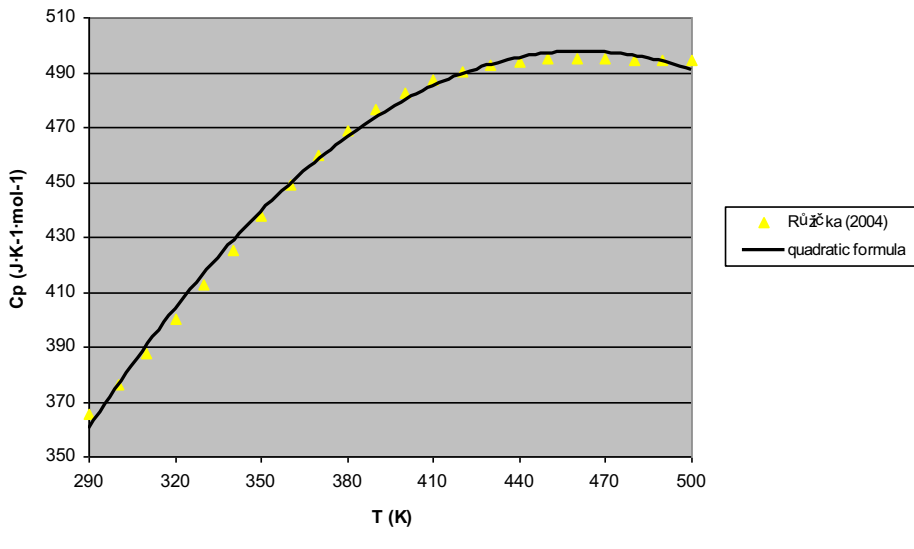
2. Heat capacities

$$Cp_{DE}^* = -4.6445 \cdot 10^{-3} T^2 + 4.2927 T - 4.9432 \cdot 10^2$$

$$Cp_{DO}^* = -5.4073 \cdot 10^{-3} T^2 + 4.9433 T - 5.5974 \cdot 10^2$$

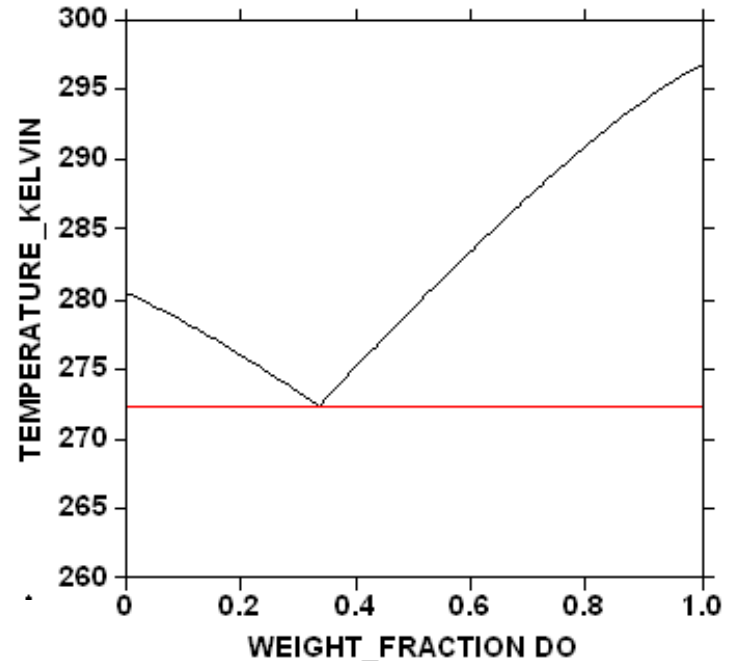
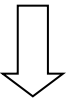
$$y = -4,6445E-03x^2 + 4,2927E+00x - 4,9432E+02$$

$$R^2 = 9,9660E-01$$



$$G_{DE} = 494.32T \ln T - 2361.85T - 2.14635T^2 + 7.7408 \cdot 10^{-4} T^3 + 32739.15$$

$$G_{DO} = 559.74T \ln T - 2644.25T - 2.4717T^2 + 9.0122 \cdot 10^{-4} T^3 + 33202.86$$



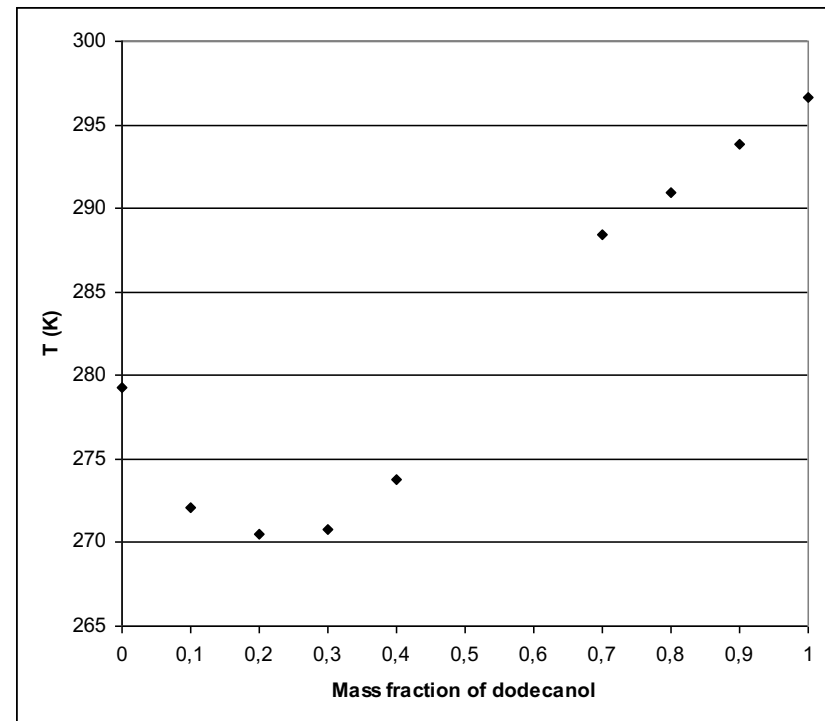
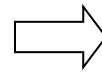
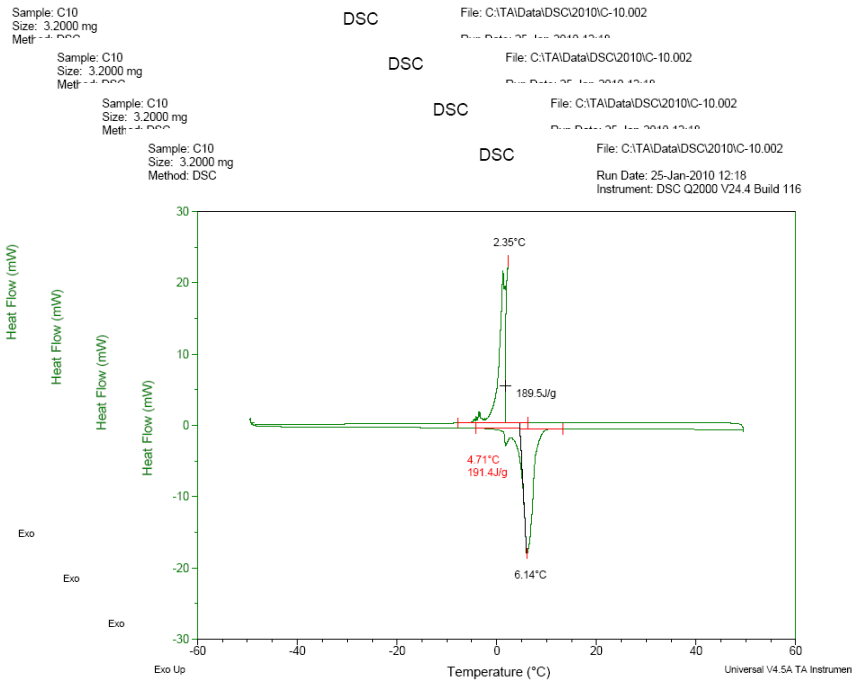
Variable	Value	RSD
V11	$2.80666395 \cdot 10^4$	$2.11481408 \cdot 10^{-2}$
V12	$-1.02775126 \cdot 10^2$	$2.08823286 \cdot 10^{-2}$
V15	$1.82918841 \cdot 10^{-2}$	5.76074009
V16	$6.12723859 \cdot 10^1$	$1.37118907 \cdot 10^{-1}$

Reduced sum of squares: $4.33899 \cdot 10^{-3}$



3. Experimental data

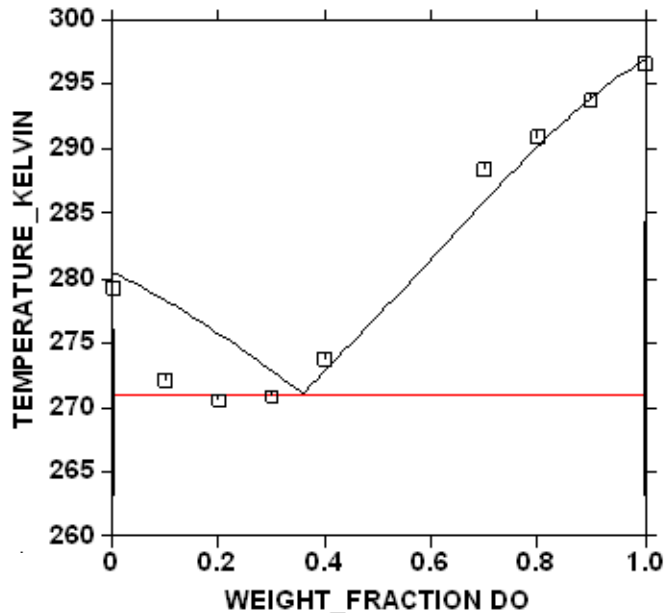
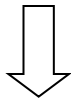
Differential Scanning Calorimetry (DSC)





3. Experimental data points

new POP file



□ Experimental DSC data points

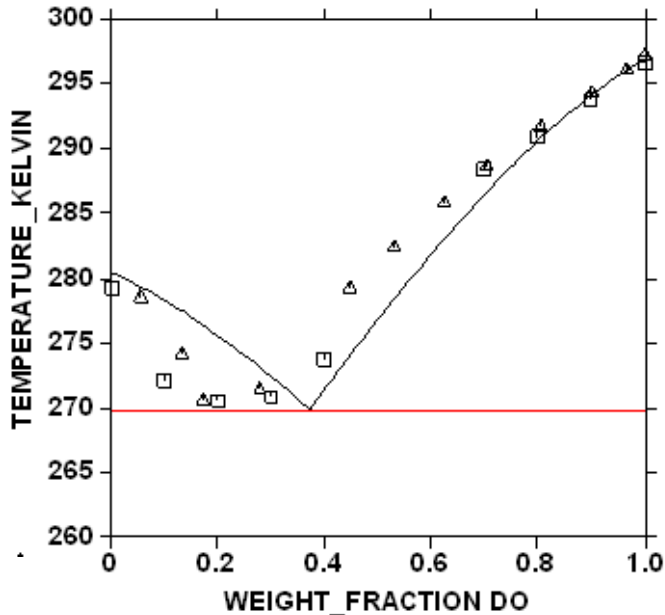
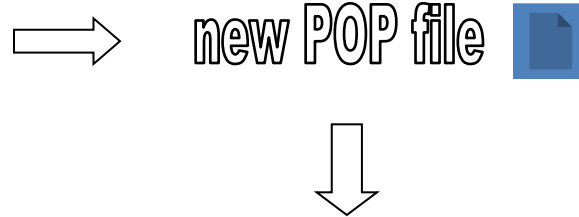
Variable	Value	RSD
V11	$4.30371467 \cdot 10^4$	$3.20019842 \cdot 10^{-1}$
V12	$-1.60697579 \cdot 10^2$	$3.12444640 \cdot 10^{-1}$
V15	$-1.24197073 \cdot 10^{-2}$	$1.04699276 \cdot 10^2$
V16	$4.69106820 \cdot 10^1$	$4.73816471 \cdot 10^{-1}$

Reduced sum of squares: $2.3402 \cdot 10^2$



3. Experimental data points

Assessment with all the experimental data available



▲Data points from [18]

□Experimental DSC data points

Variable	Value	RSD
V11	$2.12541399 \cdot 10^4$	$9.73327408 \cdot 10^{-1}$
V12	$-8.25529414 \cdot 10^1$	$9.51768718 \cdot 10^{-1}$
V15	$1.44869057 \cdot 10^5$	$4.25482680 \cdot 10^1$
V16	$-4.58345239 \cdot 10^2$	$4.51677061 \cdot 10^1$

Reduced sum of squares: $6.3462 \cdot 10^2$

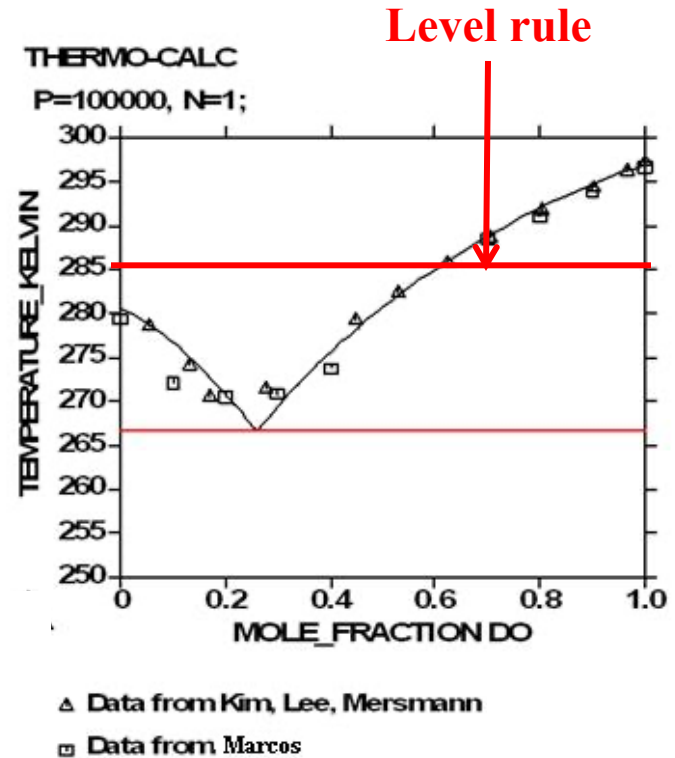


4. Subregular Model

$$\lambda_{ij} = A_{ij} + B_{ij}(x_i - x_j)$$

$${}^E G_m^\phi = \sum_{i=1}^{c-1} \sum_{j=i+1}^c x_i x_j [A_{ij} + B_{ij}(x_i - x_j)]$$

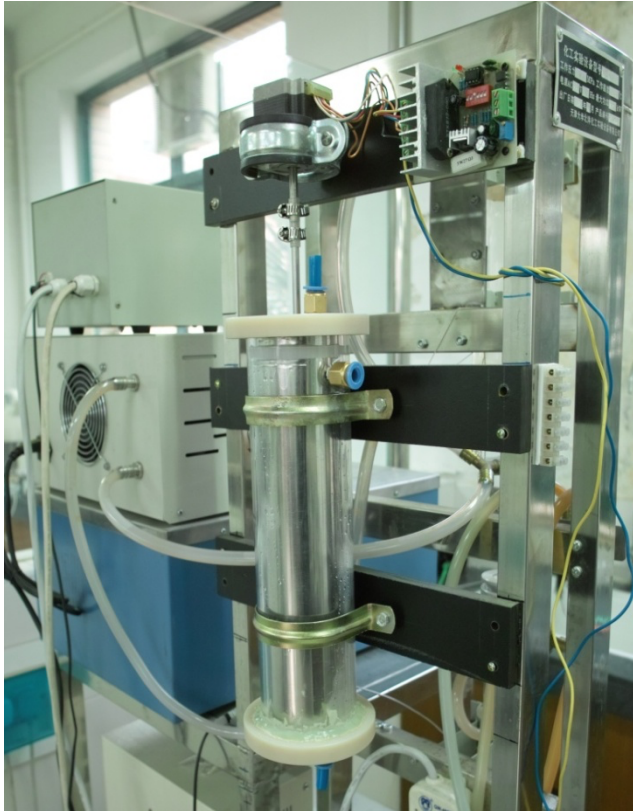
$${}^E G_m^\phi = x_1 x_2 [A_{1,2} + B_{1,2}(x_1 - x_2)]$$





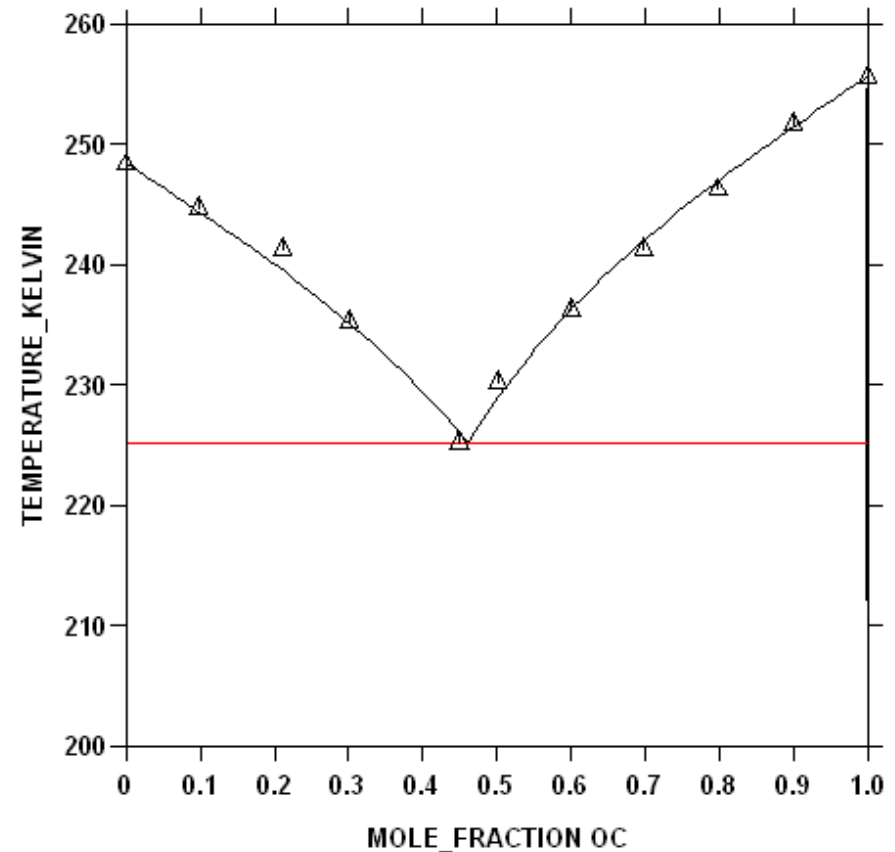
同濟大學
TONGJI UNIVERSITY

Continue Suspension Crystallization





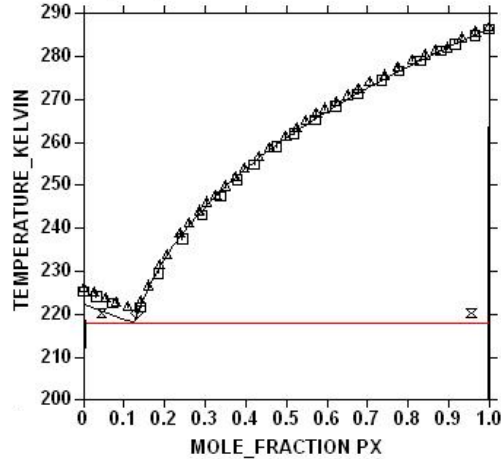
- OC-MC Binary Solid Liquid Equilibrium using regular solution model





THERMO-CALC (2006.08.18:15.43) : EXAMPLE 10.08

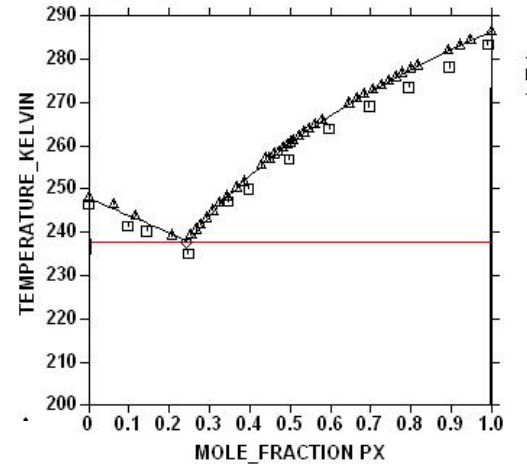
P=100000, N=1;



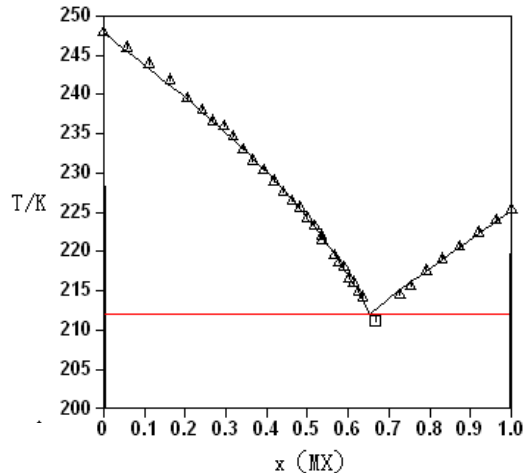
mX-pX

THERMO-CALC (2006.08.21:13.24) : EXAMPLE 10.10

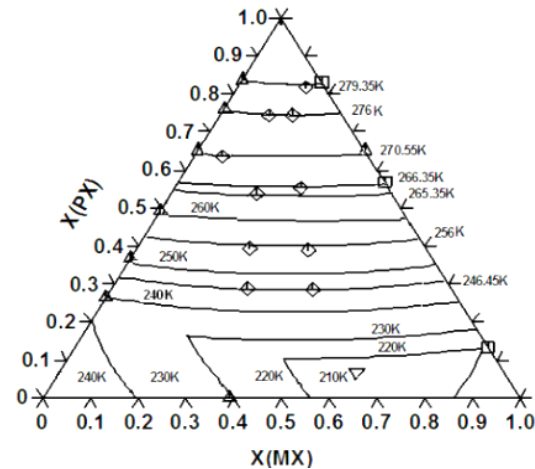
P=100000, N=1;



oX-pX



oX-mX



pX-mX-oX Ternary